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This article deals with lean manufacturing principles and its model. We describe basic principles, metrics and rules for creating lean manufacturing knowledge base. The case study included in this paper deals with creating of a knowledge base that supports an implementation of the concept of lean manufacturing.

Creating a Knowledge Base to Support the Concept of Lean

Lean manufacturing is based on five principles: (1) Specify the added value of a product, (2) Identify the critical path, (3) Keep the flow, (4) implement a "pull" system, and (5) seek for perfection (Womack et al. 1990; Womack and Jones 2010).

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In Half IV, an epilogue to the distinctive model, the story of lean contemplating is launched up-to-date with an enhanced movement plan based mostly totally on the experiences of quite a lot of lean corporations as a result of the distinctive publication of Lean Contemplating.

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