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The correct terminology in the preceding question (7) is: (a) - (b) - (c) - (d) - Page 17 of 43 124.

CSWIP 3.1 (WELDING INSPECTOR) MULTIPLE CHOICE QUESTIONS

Question Excerpt 1. A crack running along the centreline of a weld bead could be caused by: A. Use of damp flux B. Lack of preheat C. Arc voltage too high D. Weld bead too deep and very narrow 2. When welding thin plate distortion can be minimised by: A. Welding from both sides B.

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Model Question paper of CSWIP level 3.1 ,TWI UK course

CSWIP 3.1 Question and Answer - [PDF Document]

This is a question and the answer based on ER Diagram. This is a example of ISA hierarchy (Disjoint type). First read and try out the question. Then check the answer with your answer.

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The steel composition in a structural contract is changed from 0.15% carbon, 0.6% manganese to 0.2% carbon, 1.2% manganese. Might this influence the incidence of:

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Candidates are required to tick, or otherwise indicate, the corrective answer in the section provided. There is only one correct answer for each question.

welding technology: CSWIP 3.1 QUESTIONS - MODEL

We will practical CSWIP 3.1 by Welding question with answer & explanation: 1) A code give the acceptance standard for excess weld metal \hat{c} as $h \hat{c} \hat{c} 1\text{mm} + 0.1b$, max. 5mm, where \hat{c} is the width of the weld cap.

CSWIP 3.1: Question with Answer and Explanation \hat{c} Part 1

1) During post weld heat treatment what is the sequence for the PWHT chart? a. Restricted heating rate, soak time, unrestricted cooling rate b. (answer) Unrestricted heating rate, restricted heating rate, soak time, restricted cooling rate, unrestricted cooling rate c. Unrestricted heating rate, soak time, restricted cooling rate d.

CSWIP 3.1: Question with Answer and Explanation \hat{c} Part 18

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We need to know: The effect of a change in section (thickness / welding cap / welding toe), where it can be

seen that the stress is locally raised at the weld toe. The illustration shows a bead-on-plate run but a full penetration weld will show the same behaviour.

CSWIP 3.1: Question with Answer and Explanation – Part 8

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CSWIP 3.1 EXAM PREPARATION QUESTION 1/38

Three levels of certification are available - CSWIP Visual Welding Inspector, Welding Inspector and Senior Welding Inspector. Senior Welding Inspectors often supervise teams of welding inspectors to deliver compliance of welded products and structures.

Welding Inspection - CSWIP

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CSWIP 3.1 Multiple Choice Paper 1 - ProProfs

Prevent hardening and cracking (ANSWER) Note: The high intensity of heat and rapid cooling will cause hardening in low alloy and medium/high C steels. They are thus pre-heated to avoid the hardening effect.

CSWIP 3.1: Question with Answer and Explanation – Part 22

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